

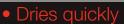




**5P** 603



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- Non-glaring, non-etching
- Sticks to metal, glass



PRESERVE. PROTECT. PREVENT.

Sprayon<sup>®</sup> SP<sup>™</sup>603 Blue Layout Dye applies a smooth, even coat for all layout work. Dark blue color provides sharp contrast of scribed lines against clean surface. Dries instantly and will not rub off. Fine, clean lines can be drawn on this non-glaring, non-flaking coating. Adheres to all metals, aluminum or glass. Removes easily with Sprayon<sup>®</sup> SP<sup>™</sup>606 Layout Dye Remover.

## SPECIALTY PRODUCTS

## **USES**

- Tool and die makers
- Machinists
- Maintenance mechanics
- Pattern makers

## **APPLICATION**

Surface must be free of grease, dirt, and oil. Use in a well ventilated area. Shake can until ball rattles for 1 minute. Hold container upright 6-8" from the surface. Do not apply in continuous spray. To avoid runs, apply several thins coats allowing paint film to become tacky between coats. For best results, use at room temperature (70°F.) After spraying, turn can upside down and spray until clear propellant comes out.

#### **PERFORMANCE**

DRY HEAT RESISTANCE: 200°F

- Does not contain Methylene Chloride
- Will not rub off
- Equipped with EZ TOUCH® Standard Nozzle

DRYING TIME @ 70°F @ 50%R.H.:

TO TOUCH: 15 minutes TO HANDLE: 30 minutes RECOAT: Anytime

CLEAN UP: S00606 Layout Fluid Remover SHELF LIFE: 3 years from date of manufacture

## **PROPERTIES**

RESIN TYPE: Lacquer
APPEARANCE: Dark Blue
PROPELLANT: Hydrocarbon

SHEEN: Flat % SOLIDS: 4.50% WT./GAL.: 6.09 SPECIFIC GRAVITY: 0.73 HAZARD CODE: 2,4,0

**VOC**: 47.10% **MIR**: 1.18

OTC & CALIFORNIA COMPLIANT: Yes

FLAMMABLE: Yes FLASH POINT: < 0°F

**COVERAGE PER AEROSOL (THEORETICAL):** 

10 - 15 sq. ft. per can



# **8** 603

SP603

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# **RESOURCES**

MSDS/EDS/PRODUCT DATA SHEETS: sprayon.com CUSTOMER SERVICE: 1-800-777-2966 TECHNICAL INFORMATION:

## TECHNICAL INFORMATION: 1-800-251-2486

## **PACKAGING**

Stock #: S00603 UPC Code: 0-75577-90603-1 Fill Wt.: 12 oz. Per Case: 12 Carton Dimensions: L 10-7/8" x W 8-3/16" x H 8"

## **SHIPPING**

Refer to section 14 of the material safety data sheet for proper transport information and labeling.

# **COLOR SELECTION GUIDE**

S00603 - Dark Blue

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