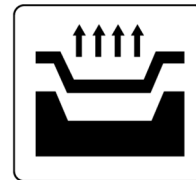




Chemlease® 66H

Release Agent



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Description

Chemlease® 66H provides excellent release for hot and cold molded/cast polyurethane elastomers, skinned polyurethane and high density urethane foams. Chemlease® 66H is also an excellent release for epoxy resin and permits easy cleaning of parts when necessary.

Benefits

- Low buildup on molds
- Excellent mold reproduction
- No cure time required

Application

1. Clean surface with Chemlease Mold Cleaner® or other suitable solvent.
2. Spray, brush or wipe on a light coating.
3. Allow solvent to evaporate.
4. Begin molding and reapply as required.

Notes

If molded parts are to be bonded, stained, or painted, they should be washed with a suitable solvent or they should be vapor degreased.

Important

The recommended number of coats and cure times are a general guideline found to be more than sufficient in a broad spectrum of molding conditions. When molding products with extreme geometries or experiencing low-humidity conditions in the shop, the customer may find the need to extend the cure time between coats and increase the number of coats applied to the mold. The efficiency of a release film is best determined through a combination of tape tests and experimentation.

Packaging

Chemlease® 66H is available in a variety of package sizes. Please contact Chem-Trend customer service for details.

Safety Data

Safety Data Sheets are available for all Chemlease® products and should be consulted prior to use of the product.

Further Information

Request information on our complete range of materials: custom-formulated release agents for polyurethane molding; tire lubes and bladder coatings; Mono-Coat® semi-permanent release coatings; aerosol formulations; mold cleaners and sealers; specialized coatings and application equipment.

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