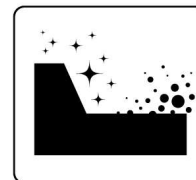




Chemlease® Mold Cleaner G

Mold Cleaner



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Description

Chemlease® Mold Cleaner G is a powerful stripping agent that attacks resinous buildup and removes it from molds. It is specially formulated to remove most common thermoset and thermoplastic polymers from metal molds, both during basic mold preparation and regular on-line operations. Chemlease® Mold Cleaner G's higher viscosity allows it to cling to most vertical surfaces to allow for better cleaning efficacy.

Application

Chemlease® Mold Cleaner G effectively removes most thermoset and thermoplastic polymers. Simply brush or wipe apply Chemlease® Mold Cleaner G onto the mold with mold temperatures at 70-200°F / 21-93°C (Elevating the mold temperature to 180-200°F/82-93°C will increase the solvency and effectiveness of Chemlease® Mold Cleaner G.). Allow Chemlease® Mold Cleaner G to penetrate the buildup for 10-20 minutes or until the residue is softened, then remove with a clean cotton cloth. Longer contact times may work better for more difficult cleaning jobs. Reapplication may be required depending on thickness and/or tenacity of film to be removed. Once the mold is clean, make sure to remove all excess Chemlease® Mold Cleaner G with water or mineral spirits so it does not interfere in the application of the Chem-Trend mold release system.

Soaking is also an effective method for buildup removal. Where polymer buildup is not excessive, brush generous amounts of Chemlease® Mold Cleaner G onto the surface and allow to sit overnight at room temperature. Additional time or application may be necessary to remove heavier buildup. Once the mold is clean, make sure to remove all excess Chemlease® Mold Cleaner G as described above.

Brushing areas of the machinery, which are not amenable to soaking, with Chemlease® Mold Cleaner G is effective in removing grime and resin build-up.

Important

Chemlease® Mold Cleaner G is recommended for cleaning all metal molds. However, we recommend that each prospective user test the proposed application before repetitive use. Do not use Chemlease® Mold Cleaner G for cleaning polymeric molds (unless the mold has been carefully checked for chemical resistance).

Storage

Store product between 41°F and 86°F (5°C and 30°C). Keep container tightly sealed to prevent evaporation and/or contamination.

Handling

Please refer to Chem-Trend's Safety Data Sheet for handling and other important information.

Packaging

Chemlease® Mold Cleaner G is available in a variety of package sizes. Please contact Chem-Trend customer service team for details.

Further Information

Request information on our complete range of materials: custom-formulated release agents for polyurethane molding; tire lubes and bladder coatings; Mono-Coat® semi-permanent release coatings; aerosol formulations; mold cleaners and sealers; specialized coatings; and application equipment.

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