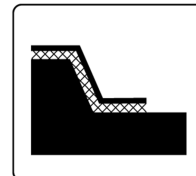


Chemlease® MPP 2660

Mold Prep and Primer



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Description

Chemlease® MPP 2660 is a semi-permanent solvent-base sealer especially formulated for sealing and priming the surface of both FRP and advanced tooling surfaces. Chemlease® MPP 2660 produces a hard surface when properly applied and cured.

This formula is intended for sealing the mold surfaces so that release agents may be subsequently applied. It is not intended to impart integrity properties.

Note

Chemlease® MPP 2660 is an excellent sealing material, but it should not be used as a mold release agent. The appropriate Chemlease release agent should be applied on top of the sealer after the sealer has been cured.

Application

1. Use brush or wipe methods. If wiping, use a clean, soft cotton cloth (T-shirt type material). Do not use non-woven materials.
2. Wet cloth and apply uniformly one coat at a time, using cross hatch methods. Wait five minutes between coats for the majority of the solvents to evaporate.
3. Apply until surface remains glossy. This indicates that the pores have been filled.
4. To cure the product, heat to 120-140°F/49-60°C for one hour. This drives off penetrated solvent. Next, take up to 400°F/204°C for an additional two hours. Allow to cool gradually, over at least a four-hour period, to room temperature.

Important

The recommended number of coats and cure times are a general guideline found to be sufficient in a broad spectrum of molding conditions. When molding products with extreme geometries or experiencing low-humidity conditions in the shop, the customer may find it necessary to extend the cure time between coats and increase the number of coats applied to the mold. The efficiency of a release film is best determined through a combination of tape tests and experimentation.

Storage

Do not store at temperatures above 100°F/38°C. Keep container tight tightly sealed to prevent evaporation and/or moisture contamination.

Handling

We believe Chemlease® MPP 2660 has a low degree of hazard when used as intended. For more information, request a copy of Chem-Trend's Safety Data Sheet.

Packaging

Chemlease® MPP 2660 is available in a variety of package sizes. Please contact Chem-Trend customer service for details.

Further Information

Request information on our complete range of materials: custom-formulated release agents for polyurethane molding; tire lubes and bladder coatings; Mono-Coat® semi-permanent release coatings; aerosol formulations; mold cleaners and sealers; specialized coatings and application equipment.

While the technical information and suggestions for use contained herein are believed to be accurate and reliable, nothing stated in this bulletin is to be taken as a warranty either expressed or implied.

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