



**WATERWORKS**

## Fresh Start – Solvent-Free Mold and Finished Part Cleaner



A Chem-Trend Brand

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### Description

Fresh Start mold and part cleaner has been developed for use in the aerospace industry to clean a mold or finished part to a waterbreak-free surface without the use of solvents. Fresh Start is effective in removing most contaminants and semi-permanent release coatings on both new and existing molds. Fresh Start can also be used to prepare parts for secondary bonding, painting, or other processing that usually requires a clean surface.

### Fresh Start Benefits

- Cost effective
- Easy to apply
- Low odor - solvent and alcohol free
- Non-flammable
- Hassle-free shipping and storage

### Uses

Fresh Start is recommended for the cleaning of composite and metal molds, equipment, and finished parts.

### How To Use

Fresh Start should appear uniform in container. If not, then shake or stir.

1. Apply a SMALL amount directly to the dry mold surface.
2. Using a moist cloth or abrasive pad, scrub surface to loosen any contaminants. Work with small sections until the entire surface is scrubbed. For very large parts, a vibrating sander or low speed buffer may be used. DO NOT allow Fresh Start to dry on the surface.
3. Remove using only WATER. This can be done by rinsing with a wet cloth or water sprayer. Rinse until no residue remains; the surface should feel clean. Rinsing will highlight areas that require more cleaning.
4. Repeat until a waterbreak-free surface is achieved. You are now ready to apply a sealer and release agent.

### Safety Data

Material safety data sheets for all Zyvox® products are available at [www.zyvox.com](http://www.zyvox.com) and should be consulted prior to use of product.

### Storage & Shelf Life

Store product between 5°C and 30°C (41°F and 86°F). Shelf life is 18 months from the date of manufacture, in the original unopened container. NOTE: Fresh Start *needs to be carefully sealed when not in use in order to avoid water evaporation.*

### Use Life

Use life of product is 60 days from opening of container. Product must be kept in the original container and the lid replaced immediately after dispensing. After opening, product should continue to be stored properly.

**WARNING:** *Never puncture any Zyvox® product container.*

*While the technical information and suggestions for use contained herein are believed to be accurate and reliable, nothing stated in this bulletin is to be taken as a warranty either expressed or implied*



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