

A Quality Product from Hawkeye Industries, Inc.



# Duratec® Vinyl Ester Primer

**A high quality primer for composite marine surfaces an integral part of the Duratec Marine System.**

## Usage

For one-off and production composite yacht priming and osmosis and blister repairs. Formulated for below waterline, topside and deck applications. For parttern surfacing and mold surfacing.

## Features

Build in protection, add quality and save time with Duratec Vinyl Ester Primer. Here's why you should choose Duratec Vinyl Ester Primer-

## Application

Easily applied with sprayer, roller or brush. Saves time and labor.

**High Build**—to 40 mils, 1000 microns, wet on wet, without sagging on vertical surfaces.

**Quick Cure**—Catalyze with MEKP Catalyst. Rapid curing; far faster than epoxy resin systems. Primer will be ready to sand in 1-4 hours, depending on thickness and temperature.

## Osmosis and Blister Resistance

Proven performance on more than 2000 boats and yachts over a seven-year period.

**Heat resistance up to 280° F.**

**Strength: Vinyl Ester Primer forms a strong film, resisting cracking.**

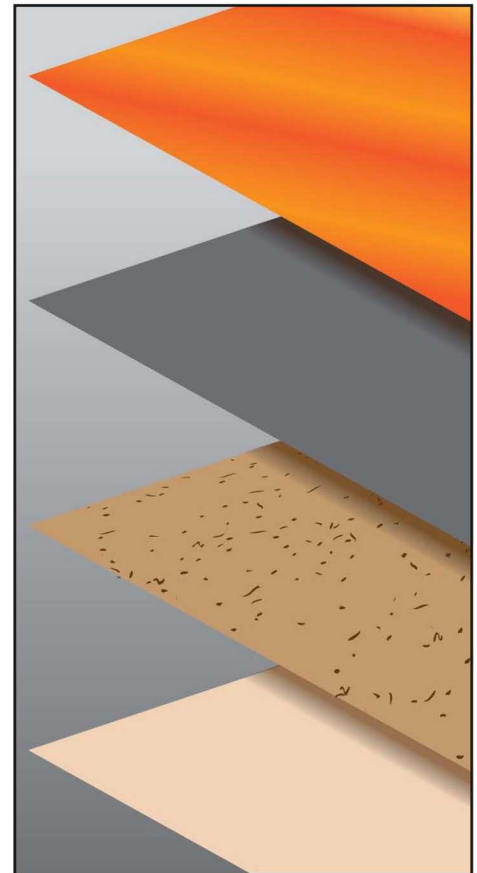
## Duratec Vinyl Ester Primer

**1702-006** ..... Black

**1704-006** ..... Untinted

**1794-006** ..... White

**1799-006** ..... Grey



## Hawkeye Industries

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Duratec® Vinyl Ester **Primer**

**Product Properties**

All time calculations are based on temperatures of 77°F, 25°C

**Viscosity**

As measured on a Brookfield Viscometer Model RVF, Spindle #5 at 20 rpm:..... 2500 - 2800 cps  
 Thixotropic Index: ..... 6.0-6.7

**Gel Time**

Sample based on a 100 g mass catalyzed at 2 percent with mekP: ..... 18-22 min  
 Weight per Gallon Black: ..... 10.83 pounds per gallon, 4.91 kg/gallon  
 Weight per Gallon White: ..... 11.20 lb., 5.09 kg  
 Weight per Gallon Gray: ..... 11.18 lb., 5.08 kg

**Coverage per Gallon**

10 mil wet film thickness: ..... 100-115 ft2  
 250 micron wet film thickness: ..... 10.2-10.7 m2

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