



Product Application Instructions from Hawkeye Industries

Product: Duratec® Polyester Sealer (823)

Duratec Polyester Sealer anchors lacquers, urethanes, polyesters, vinyl esters and most epoxies to a variety of substrates.

Here's how to apply Duratec Polyester Sealer:

1. The surface should be clean, dry and free from oil, grease, wax or other contaminants. Ambient temperatures should be in excess of 60°F, 16°C to ensure a rapid and complete cure. Time calculations are based on temperatures of 77°F, 25°C.
2. Sand the surface with 120- or 180-grit sandpaper and wipe clean prior to applying the sealer. Use a cloth rag, dampened with Acetone. Tack cloths **are not** recommended.
3. Thoroughly stir Duratec Polyester Sealer in the can prior to catalyzing. Due to the rapid gel time, mix only the amount that can be applied within 15 minutes or less. (Higher temperatures yield a shorter pot life and gel time, while lower temperatures yield a longer pot life and gel time.)
4. Catalyze at 2 percent with mekP catalyst (20 cc per quart). [Syrgis 925 is recommended.](#)
5. Roll, brush or spray the sealer on; wipe away any excess using a clean white cloth or paper towel. **Do not use a tack rag.** The sealer will be ready to topcoat within 1-2 hours depending on temperature or humidity. .

Note: Do not sand prior to priming or topcoating.

SAFETY PRECAUTIONS: Duratec Polyester Sealer is extremely flammable. Do not apply near sparks, open flame or heat. Keep area ventilated. Do not smoke. Avoid continuous breathing of vapor. Do not take internally.

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