



## Master Kincote Pattern Coating

### Description

Master Kincote Pattern Coating is a quality lacquer coating designed for the protection of wood patterns. Applied easily by brush or spray application. This material is self-leveling and exhibits notable high gloss finish.

### Physical Properties

Viscosity @77°F	70-80 K.U.
Spreading Rate (@ 1 mil DFT)	434 sq. ft/gal
Drying (air dry at 77°F)	
Tack Free	30-60 min
Recoat	1 hour
Through Dry	24 hours
Recommended Dry Film Thickness	1.0 mil

**Do not use** Aromatic solvents such as Xylene or Toluene or Aliphatic solvents like Mineral Spirit, VM&P for purposes of reduction or clean-up.

### Directions for use:

Stir thoroughly and confirm cleanliness of surface prior to use\*\*. Apply generously via a flow technique and allow product to self-level. Coating can be lightly sanded to remove raised wood grain and recoated.

**Reduction and Clean-Up:** As needed with MEK, MIBK, Isobutyl Acetate, PM Acetate or Kincote Lacquer Thinner for flow on brush out or spray application.

### Conventional Spray Application

Atomization Pressure .....	45-60 psi
Fluid Tip .....	.055-.070
Fluid Delivery rate .....	10-12 oz/min.

\*\*If product is to be applied to surface previously coated in another material, apply Kincote Thinner to surface and then sand it lightly. In the case of Shellac, dilute Master Kincote by one third with Kincote Thinner for initial coat. All succeeding coats should be normal consistency. If successive coats increase in body, use Kincote Thinner to achieve normal consistency

The user shall determine the suitability of this product for their application and assumes all risks and liabilities associated with the use of this product. The exclusive remedy for all proven claims is replacement of our materials only and in no event shall Freeman Mfg. & Supply Co. be liable for special, incidental, or consequential claims.

READ SAFETY DATA SHEETS AND PRODUCT LABELS BEFORE USING PRODUCT

