



## Plas-Fil Polyester Repair Material

### Description

Plas-Fil Polyester Repair Material is formulated with high quality polyester and ultra-fine talcs to spread smooth, set quickly, and sand to a fine feather-edge. Plas-Fil provides superior bonding and is ideal for vertical repairs.

### Physical Properties

Color	Off-White
Weight per Gallon (Density)	9.7 lbs (avg)
Maximum Recommended Thickness (sanded)	1/4"
Viscosity @ 77°F	96,000 cps (avg)
Gel Time @ 77°F	3-5 minutes
Shore D @ 24 hours	50-60
Sanding Time @ 77°F	15-20 minutes
Maximum Heat	200°F for 30 minutes
Exotherm Temperature	200°F (avg)
Catalyzation Ratio	2% by weight
Tack Free Time	10-15 minutes

### Ordering Information

SKU	Description	Size
412515	Plas-Fil (catalyst included)	Gallon
053501	Red Cream Hardener	2.75oz

The user shall determine the suitability of this product for their application and assumes all risks and liabilities associated with the use of this product. The exclusive remedy for all proven claims is replacement of our materials only and in no event shall Freeman Mfg. & Supply Co. be liable for special, incidental, or consequential claims.

READ SAFETY DATA SHEETS AND PRODUCT LABELS BEFORE USING PRODUCT