

Technical Data Sheet

Quick Set 180 Urethane Adhesive

Description

Quick Set 180 is a two-component, rapid curing black urethane adhesive with a three minute working time. This adhesive is suitable to be used with plastic, steel, aluminum, glass, SMC, and fiberglass parts. Quick Set 180 is ideal for difficult to bond foundry boards.

Features

- High Strength
- Sandable
- Non-Sag formula

Physical Properties

Color	Black
Gel Time (minutes @ 70°F)	3
Handling Time (minutes @ 70°F)	60
Lap Shear (psi) (ASTM D 1002)	2400+
Hardness (Shore D)	70

*Note:

Prior to installing static mixer, equalize cartridge by dispensing product until both parts flow equally. Install static mixer. Hold gun upright until product is dispensed into mixer. Dispense a test bead to ensure proper mix. For cap replacement, match circles and square, then snap back into place.

Ordering Information

SKU	Description	Size
054289	SEM Quick Set 180 Adhesive	7 oz
054290	Gun for SEM ADH & Repair	-

The user shall determine the suitability of this product for their application and assumes all risks and liabilities associated with the use of this product. The exclusive remedy for all proven claims is replacement of our materials only and in no event shall Freeman Mfg. & Supply Co. be liable for special, incidental, or consequential claims.

READ SAFETY DATA SHEETS AND PRODUCT LABELS BEFORE USING PRODUCT

