



## Welcome!

This year really has been exciting and there is more to come! We've got new products as well as a special interview with Mike Porter, our Business Development Manager, who has a story to share on our new dieboard product line. Check it out below, and enjoy!

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(800) 321-8511

[www.freemansupply.com](http://www.freemansupply.com)

### New adhesive

Our new adhesive, [Freeman Fast Set 506](#), is a rapid-curing, 2-part epoxy adhesive excellent for bonding a wide variety of materials. It is ideal for metal, wood, ceramic, fiberglass, and difficult-to-bond surfaces such as the [RenShape 5179 Foundry Board](#), [RenShape 5169 Foundry Board](#), and the [RenShape 472 Fixture Board](#). This product features a 5-minute gel time allowing material assembled with the 506 to be machined within one hour.



Available in a 2-pint kit. Visit our website or contact your local technical representative today!



**UPDATED:** [Miapoxy.com](http://Miapoxy.com), our DIY and Hobbyist site, has quick info & immediate ordering capabilities.



It's easy to get a [quote!](#) You have access to complete pricing and availability info for thousands of products.

**Birch, Maple, & Ash:  
The Evolution of Dieboards**

In 1992, Mike Porter began his journey into the dieboard business. After several years of learning the industry, market, and customers, he indulged his entrepreneurial side and created PSC Global—a supplier to the steel rule die industry specializing in high quality dieboards.

To gain a better understanding of why different species are used to make dieboards, we sat down with Mike and asked him to help us clarify our broad dieboard line, starting with the three primary species—birch, maple, and ash.

To read the interview, click [here](#).

To read the press release on the PSC Global acquisition, click [here](#).



We offer multiple [Sample Kits](#) for a variety of products and applications.



**PLEASE NOTE:** Our [Members Only](#) portal has been temporarily down while we complete a significant upgrade to be launched later this year.



## Exclusive videos

The following videos are exclusive to newsletter subscribers. New videos will be linked here before they are available anywhere else. Check out below to see what's available now.

- **NEW: Creating a Part with Freeman Fillers**  
(choose a version) [Quicktime](#) | [Windows Media Player](#)
- [Casting Thin-Walled Parts](#)
- [Casting Molds & Models with Intricate Detail](#)
- [Multiple Cavity Molds](#)
- [Silicone Rubber Molds with Complex Parting Lines](#)
- [Building an Epoxy/Fiberglass Mold](#)
- [Vacuum Bagging a Carbon Fiber Part](#)

More videos are in development, so be sure to check back.



Read past issues and Q&A in the [archives](#).



## Tech Line Q&A

We feature technical questions in every issue, so don't miss the archives. Still can't find the answer you're looking for? Our technical support staff is available during normal

business hours, Monday through Friday, by calling (800) 321-



8511 (option 5).

**Q: Can I use acetone to thin a [Duratec Primer](#)?**

**A:** We do not recommend using acetone--this would thin the primer but leave you with a rougher surface. [MEK Solvent](#) is a better option.

**Q: Can I tint the TUF line of Polyester Repair & Build-up materials?**

**A:** The fillers are available in a variety of colors. It would be difficult to change the color of these materials. However, our [Master Quick-Bild II](#) is manufactured in an off-white color that allows for tinting with the use of our white cream hardener.

Our [Close Out List](#) has great deals on hundreds of products.

Note: all Close Out items are subject to prior sale.

As always, our [website](#) features additional resources such as TDS, MSDS, and more for all of our products. Thank you for subscribing to our newsletter. We look forward to the next opportunity to service your material needs.

*Sincerely,  
Freeman Manufacturing & Supply Company*

