

Devcon[®] Adhesives

	Color	Viscosity (cps)	Working Time	Functional Cure (min)	Full Cure (hours)	Adhesive Tensile Shear (psi)	Service Temperature (°F)
5 Minute Epoxy	Light Amber	10,000	3-6 min.	45-60	12	1,900	-40 ~ 200
Zip Grip 4404	Clear	3	2-10 sec.	60	24	3,200	-65 ~ 200
Zip Grip HV2200	Clear	2,400	25-70 sec.	8-10	24	3,700	-65 ~ 250
Plastic Welder	Pale Yellow	50,000	4-6 min.	45-60	24	3,500	-67 ~ 250

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